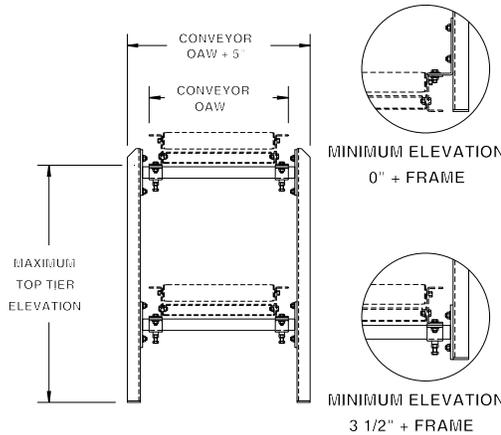


SPECIALTY SUPPORTS

POLYTIER SUPPORTS

Polytier supports provide installation for two tiers of conveyor. Additional cross pipes are available for multi-tier (three or more tier) installation.



POLYTIER SUPPORTS MODEL NUMBER PSM-6-43

PS (light or medium duty*)-(elevation code)-(between frames**)

*Specify L for light duty or M for medium duty.

**Specify 12", 18" or 24" OAW for model PSL, available for 12", 18" and 24" OAW conveyors only and is suited specifically for wheel conveyors and 138 gravity series.

MINIMUM ELEVATION POLYTIER SUPPORTS PSM-6-0-43

PS (light or medium duty*)-(elevation code)-0-(between frames**)

*Specify L for light duty or M for medium duty.

**Specify 12", 18" or 24" OAW for model PSL, available for 12", 18" and 24" OAW conveyors only and is suited specifically for wheel conveyors and 138 gravity series.

SPECIFICATIONS

CONSTRUCTION: Upright legs 7 ga. channel construction; attachment "hat" brackets 7 ga.; cross pipes 1" inside dia.

CAPACITY: 1250 lbs. per cross member. Capacity per set of legs is 2500 lbs (including conveyor and product weight).

KNEE BRACES: One pair per set of legs.

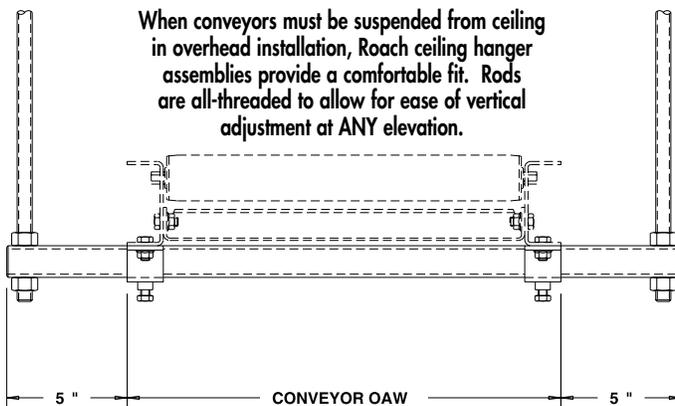
ELEVATION CODE	MAX. TOP TIER ELEV.	ELEVATION CODE	MAX. TOP TIER ELEV.
1	20-1/2"	9	68-1/2"
2	26-1/2"	10	74-1/2"
3	32-1/2"	11	80-1/2"
4	38-1/2"	12	86-1/2"
5	44-1/2"	13	92-1/2"
6	50-1/2"	14	98-1/2"
7	56-1/2"	15	104-1/2"
8	62-1/2"		

WIDTHS: 24 hour shipments include 13", 15", 17", 19", 21", 23", 25", 27", 31", 33", 37", 39", 43", 45", 47" and 51" BF.

■ 24 hour shipment

CEILING HANGERS

When conveyors must be suspended from ceiling in overhead installation, Roach ceiling hanger assemblies provide a comfortable fit. Rods are all-threaded to allow for ease of vertical adjustment at ANY elevation.



CEILING HANGERS MODEL NO. (LIGHT DUTY) CHL-18

CHL-(overall width*)

*Specify 12", 18" or 24" overall width ONLY.

CEILING HANGERS MODEL NO. (MED. DUTY) CHM-21

CHM-(between frames)

NOTE: If attaching to powered conveyor, specify model number for proper allocation of spacer channels, if required.

Ceiling hangers for 24 hour shipment are designed for light & medium duty applications (14, 12 and 10 ga. frames).

For heavy duty applications (not included in 24 hour shipments), consult factory for pricing & availability.

SPECIFICATIONS

HANGERS: (2) 7' long threaded rods (5/8" dia. - 11 UNC) provide nom. 6' product clearance.

MOUNTING BRACKETS: Cross-pipe to span underneath conveyor is painted 1" I.D. steel pipe; Retainer or "Hat" brackets bolt to lower flange of conveyor frame are 7 ga.

WIDTHS: 24 hour shipments include 13", 15", 17", 19", 21", 23", 25", 27", 31", 33", 37", 39", 43", 45", 47" and 51" BF.

■ 24 hour shipment

