



Technical

WIDTH IN CURVES

To determine curve width needed, use following table or formula shown underneath table for package sizes not shown in table.

z	4"	8"	12"	16"	20"	24"	28"	32"	36"
PKG. LENGTH	WIDTH OF CURVE (BF)								
4"	6	10	14	18	22	26	30	34	38
8"	6	10	14	18	22	26	30	34	38
12"	6	10	14	18	22	26	30	34	38
16"	7	11	15	19	22	26	30	34	38
20"	8	12	15	19	23	27	30	34	38
24"	9	12	16	20	23	27	31	34	38
28"	10	13	17	20	24	28	31	35	39
32"	11	14	18	21	25	29	31	35	39
36"	---	---	---	---	---	---	32	36	40
40"	---	---	---	---	---	---	32	36	40
44"	---	---	---	---	---	---	33	37	41
48"	---	---	---	---	---	---	33	37	41
52	---	---	---	---	---	---	34	38	42

NOTE: Length of package must not exceed length of inside radius.

CURVE WIDTH FORMULA

$$+ (\text{Inside Radius} + \text{Package Width})^2$$

$$+ (\text{Package Length} \div 2)^2$$

$$= \text{Subtotal}$$

$$\sqrt{\text{Subtotal}}$$

$$- \text{Inside Radius}$$

$$+ 2"$$

$$= \text{Width in Curve (BF)}$$